

AUTOMOTIVE ENGINE | AUTOMOTIVE DRIVELINE | HEAVY DUTY ENGINE | HEAVY DUTY DRIVELINE | HYDRAULIC | GEAR OILS | GREASES | INDUSTRIAL LUBRICANTS | ANTIFREEZE.

WAY OILS

Performance Plus® Way Oils are designed to lubricate and extend the life of slide ways in today's industrial machining demands. Performance Plus Way Oils are specifically engineered to protect against corrosion, reject water contamination, reduce friction, eliminate foam and protect against excessive wear; all proven to extend the life of the machine and to deliver extended performance. Performance Plus is built on the foundation of our highly refined, hydro-treated, high VI base oils which separate us from the competition.

| PERFORMANCE PLUS PROPERTIES | | | | |
|--|-------------|-------------|---------------|--|
| ISO Viscosity Grade | 32 | 68 | 220 | |
| Kinematic Viscosity cSt @ 40°C cSt @ 100°C | 34.3 6.1 | 65.0 9.2 | 211.4 19.2 | |
| Viscosity Index | 125 | 120 | 102 | |
| Copper Corrosion | 1B | 1B | 1B | |
| Demulsibility D1401 | Pass | Pass | Pass | |
| Rust Characteristics, A&B | Pass | Pass | Pass | |
| Specific Gravity 15.6°C (60°F) | 0.850 | 0.860 | 0.883 | |
| Flash Point, °C (°F) | 228 (442) | 244 (471) | 258 (496) | |
| Pour Point, °C (°F) | -33 (-27) | -30 (-22) | -12 (10) | |
| Color (ASTM) | L 1.5 | L 2.5 | L 4.5 | |

Note: Values shown above are representative of current production and may vary within modest ranges

Approvals and Specifications

Performance Plus® Way Oils have been formally approved to meet or are suitable for use* in the following specifications:

| General Motors LS2 Appro | oved |
|--------------------------|------------------|
| ISO 19378 GA & GB (ISO | 6743-13) |
| ISO 11158 HG | ISO 12925-1 |
| SAE MS 1007 | DIN 51517-3, CLP |
| AFNOR E 60-203 | DIN 51502 CGLP |
| Five P-53 ISO 32 | |
| Fives P-47 ISO 68 | GB 11118.1-2011 |
| Fives P-50 ISO 220 | GB 11118.1 L-HG |
| US Military AA59113 | |

Additionally, Performance Plus Way Oils are recommended, meet and often exceed the stringent requirements of the following Industries and OEMs (where applicable):

| Milling | Grinding |
|-------------|--------------|
| Drilling | Draw ing |
| Boring | Stamping |
| Threading | Tapping |
| Shaping | Reaming |
| Broaching | Turning |
| Cutting | Gun Drilling |
| Saw ing | CNC |
| Ford | Chrysler |
| Caterpillar | Toyota |
| Volvo | Hitachi |
| Okuma | Doosan |
| Mitsubishi | Komatsu |
| Okuma | Haas |
| Mori Seiki | Mag |
| Mazak | Makino |
| Victor | |

*Information regarding recommended maintenance and equipment operating conditions can be found by referencing Original Equipment Manufacturer's (OEM) owner's manual and lubricant recommendations.

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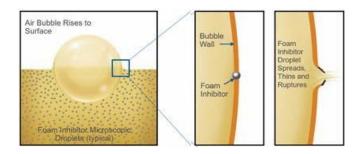
Features and Benefits: Performance Plus Way Oils deliver the protection and performance demanded by the latest industrial slide way applications. Tested, proven, and trusted quality are why those demanding the best, turn to Performance Plus. In addition to performance and protection, Performance Plus Way Oils offer:

Enhanced with demulsifier additives Outstanding corrosion protection Formulated with tackifier enhancer Excellent foam resistance Superior anti-wear properties Controls water contamination for extended use Protects the system from water contamination and rust Stays in place for continuous lubrication Maintains performance even with aeration Reducing maintenance downtime and mechanical failures

Proven and Trusted: The foundation of all Performance Plus products is the tested, proven and trusted base oil which exceeds the performance of many of the major oil refiners. Our finished lubricants start at a higher level than the competition due to our formulated blend of high-quality base oils and additives.

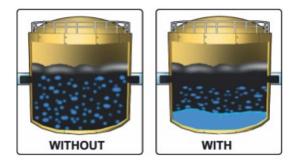
Foam Control

Performance Plus[®] Way Oils contain a specialty blend of additives that enhance surface tension and maintain film strength which provides excellent resistance to forming. The strength of the additive package will break down foaming air bubbles a quickly as they form.



Water Control

Performance Plus[®] Way Oils is formulated with specialty demulsifying additives, these enhance the oils' ability to manage water contamination.



Our blend of additives will force any water contamination to the system to settle to the bottom of the sump so it can be easily drained off to protect the system.

Health and Safety: Information detailing health and safety can be found in the corresponding Safety Data Sheet on the Performance Plus website. Performance Plus products contain petroleum distillates and are not likely to pose any significant health or safety hazards. Gloves should be used to avoid any contact - should there be contact with skin, washing with soap and water is advised. If ingested, call a poison center or doctor - do not induce vomiting.

Storage: Performance Plus products should not be stored where the temperatures are above 140° F (60° C) or near sparks and fames. Products should be stored under cover and away from the reach of children. In case where drums cannot be under cover, they should be laid horizontally to avoid any potential contaminants.

Disposal: All efforts should be made to protect the environment. Please properly dispose of used motor oil and lubricants. Should you need any assistance please contact your sales representative for information on how Safety-Kleen's used motor oil collection services.

For additional questions, please contact your Performance Plus® Products Sales Representative.

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